

# In-Hand Singulation and Scooping Manipulation with a 5 DOF Tactile Gripper

Yuhao Zhou<sup>1</sup>, Pokuang Zhou<sup>1</sup>, Shaoxiong Wang<sup>2</sup> and Yu She<sup>1</sup>

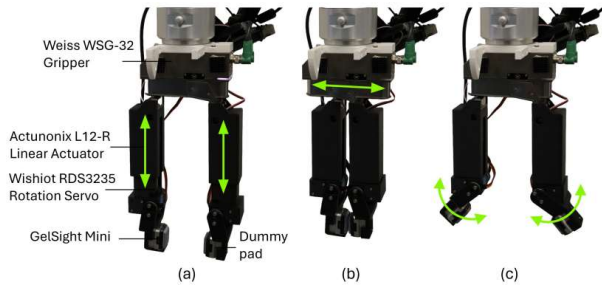
<sup>1</sup>School of Industrial Engineering, Purdue University

<sup>2</sup>CSAIL, MIT

## 1. Introduction

- The potential of in-hand manipulation using a **fewer Degrees of freedom gripper** remains less explored
- Previous work in human-like **dexterous manipulation** usually relies on high-DOF hand and intricate control strategies. In this work, we develop a **5-DOF gripper** and leveraging the visual-tactile sensor
- We present a model-based approach that utilizes tactile information to accomplish two tasks: **in-hand singulation** and **scooping manipulation**
- The results demonstrate the efficiency of the proposed approach, with a high success rate for spherical objects at high as **94.3%**, and a **100%** success rate for scooping and inserting credit cards

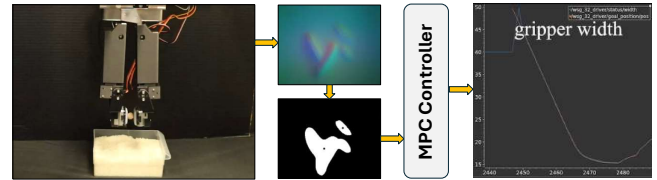
## 2. 5-DOF Tactile Gripper Design



## 3. Model-based Control

### In-Hand Singulation

[Tactile-reactive MPC Controller] [Xu 2024]



$$J(y_n, a_n) = Pe_{n+N}^T Qe_{n+N} + \sum_{k=n}^{n+N-1} e_k^T Qe_k + Q_a a_k^2$$

$$a_n^* = \arg \min J(y_n, a_n)$$

Achieving stable grasping during dynamic in-hand manipulation

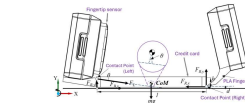
[Linear State Feedback Controller]

$$L = k_p \cdot p_{stable} + b$$

Achieving adaptability of singulation for various objects

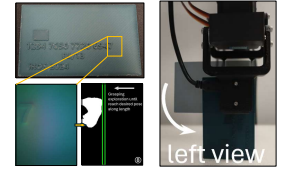
### In-Hand Scooping

[Grasp Maneuver Design]



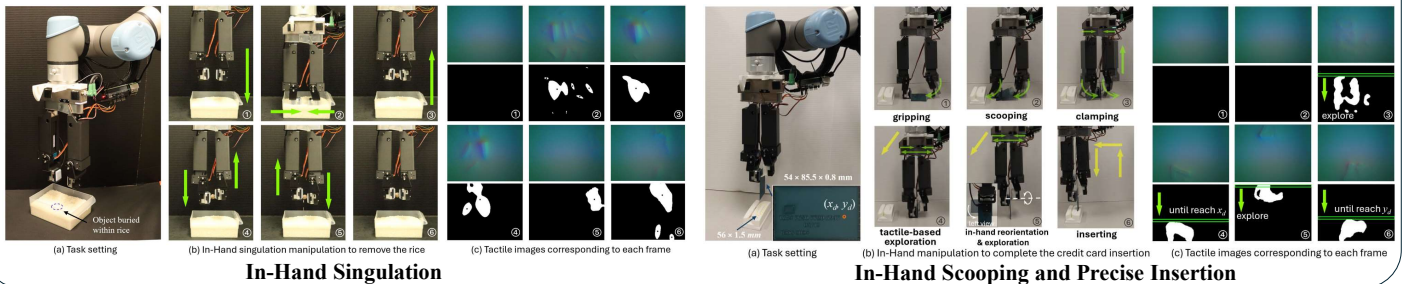
$$M_{lin} = \frac{1}{2} [-(h-2d)F_{R,x} + lF_{R,y}] + \frac{1}{2} [hF_{B,x} - lF_{B,y}] + \frac{1}{2} [(l \tan \theta - h)F_L \cos \theta]$$

[Tactile Exploration for Precise Insertion]



Achieving in-hand scooping manipulation with improved generalization capabilities taking advantage of the linear DOF

## 4. Experiment

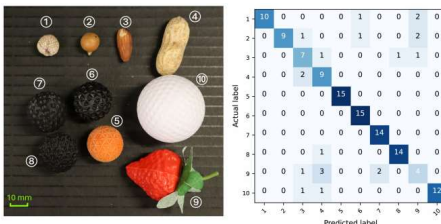


In-Hand Singulation

In-Hand Scooping and Precise Insertion

## 5. Result

Objects	Small Tree Seed 1	Small Tree Seed 2	Nuts Almond	Nuts Peanut	Soft Soft Ball	PLA Ball 1	PLA Ball 2	PLA Ball 3	Artificial Strawberry	Large Golf Ball
success rate	13/15	13/15	10/15	11/15	15/15	15/15	14/15	15/15	9/15	14/15



## 6. Summary

We present a 5 DOF tactile gripper that:

- shows challenging in-hand manipulation tasks using model-based method, with a low DOF
- demonstrates leveraging the vision-based tactile sensor, our proposed gripper can complete skillful manipulation

### References

Xu, Zhengtong, and Yu She. "LeTac-MPC: Learning Model Predictive Control for Tactile-reactive Grasping." IEEE Transactions on Robotics, 2024.